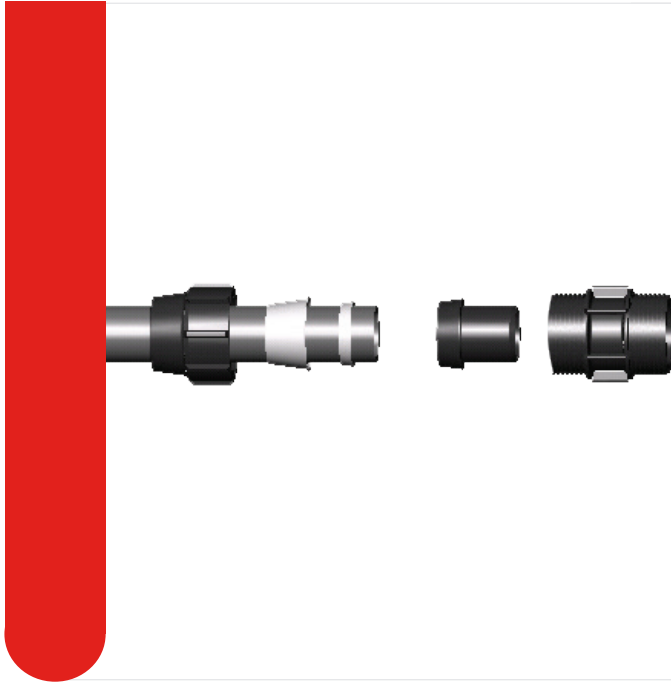




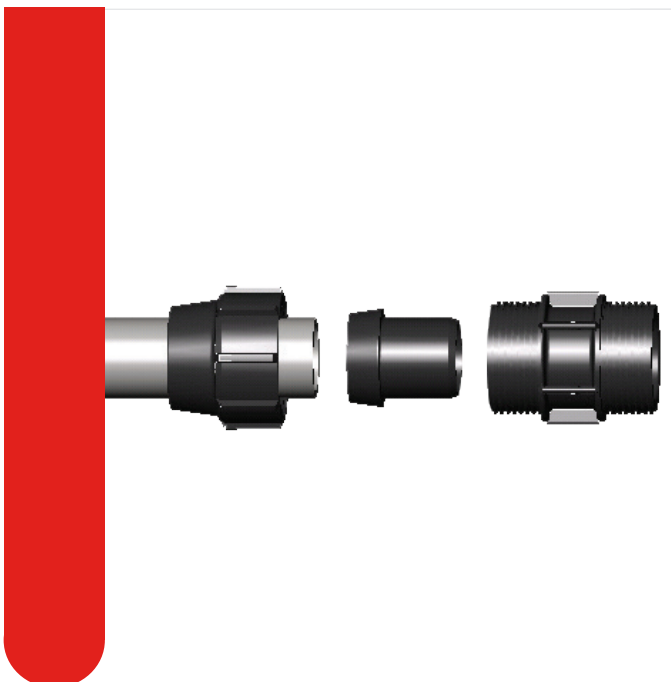
Assembly Instructions

Metric Steel / PVC Adaptor / Repair Coupling - Thrusted



1. Unscrew nut from fitting. Discard with plastic split ring.
2. Slide nut s/steel Cone and s/steel Split ring onto the steel/pvc pipe in that order. (Please note the s/steel Grip ring has to be positioned with the external taper sloping towards the steel cone, i.E., The s/steel Grip ring will nest properly in the steel cone).
3. Fit rubber sleeve onto the steel/pvc pipe up to the stop.
4. Moisten the rubber sleeve and insert the steel/pvc pipe and sleeve into the fitting. Ensure it has properly passed the o-ring.
5. Move stainless steel grip split ring until it touches the conical side of the rubber sleeve. Move the steel cone so that it is positioned over the rubber cone.
6. Tighten the nut onto the body of the fitting using a plasson wrench or a spanner with maximum handle length of 46 cm. This fitting, when assembled, is full thrusted and requires no special support or clamping to restrain the pipe and fitting.

Metric Steel / PVC Adaptor / Repair Coupling - Unthrust



1. Unscrew nut from fitting and discard plastic split ring.
2. Slide nut onto the steel/pvc pipe.
3. Fit rubber* sleeve onto the steel/pvc pipe up to the stop.
4. Moisten the rubber sleeve and insert the steel/pvc pipe and sleeve into the fitting. Ensure it has properly passed the o-ring.
5. Tighten the nut onto the body of the fitting using a plasson wrench or a spanner with maximum handle length of 46 cm.

Note: This fitting**, when assembled, is unthrust and requires support and clamping to restrain the pipe and fitting.
* Rubber is nbr.
** Pressure rating is the same as normal plasson fitting.

Important: When inserting plastic pipes and/or plastic fittings into existing steel pipework, care must be taken to ensure that existing electrical earth continuity is maintained.