ARMAŞ

500 Series
Plastic Hydraulic Control Valves

Landscape Irrigation
Agricultural Irrigation

K-Q TSE-ISO-EN 18000
K-Q TSE-ISO-EN 14000
K-Q TSE-ISO-EN 9000
TSE

ARMAŞ®

Valve & Filtration

armas.com.tr

company profile

ARMAŞ A.Ş. was founded in 1998 to produce valves for potable water and agricultural irrigation systems. It has become one of the leader establishments of its sector in a short time thanks to ARMAŞ makes valves.

ARMAŞ A.Ş. has given high quality services with economical prices to his costumers in industry, potable water networks and agricultural irrigation systems by means of Hydraulic Control Valves, Automatic Filtration Systems, Gate Valves, Ball Valves, Strainers, Check Valves, Air Valves and Hydrants he produced. Our company who does not sacrifice quality in production has used ISO 9001-2000 Quality Management System since 2000. In the scope of importance we gave for both human and environment, we have developed our institutional structure day by day with ISO 14001 Environmental Management System Certificate and TS 18001 Occupational Healthy and Safety Certificate since 2007.

Our products have been subjected to pressure and performance tests before sales by Quality Control Department and technical support services have been given at the installation, operation and maintenance stages after sales by our experienced engineers.

Our company who have continued R&D investments in order to present more quality and reliable products to his costumers, will continue its costumer-satisfaction focused services with increasing achievements in future thanks to his dynamic staff, powerful brand and permanent developing structure.

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500 Series

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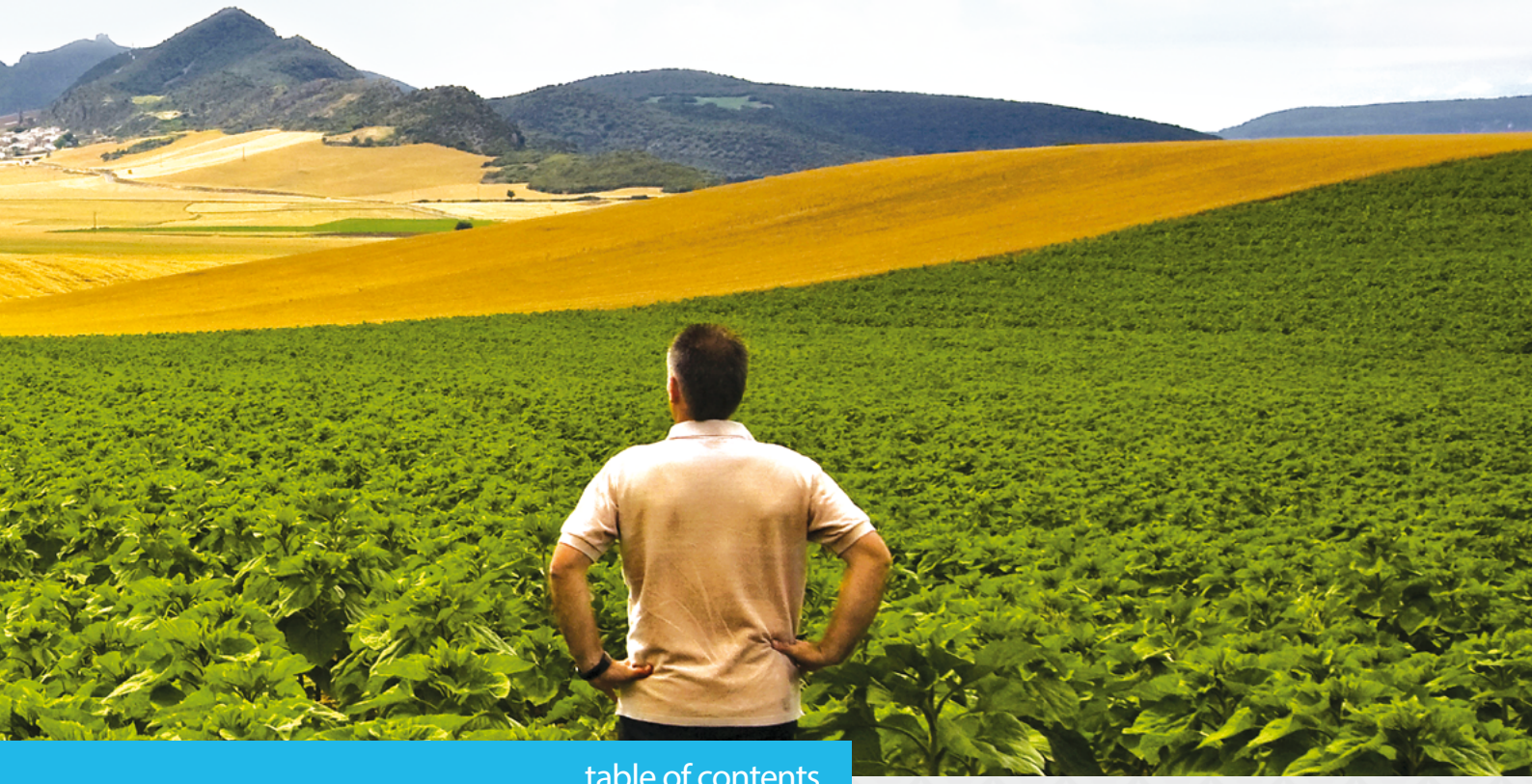

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500 Series
hydraulic control valves

general description

Armaş 500 series valves are direct diaphragm closing automatic hydraulic control valves which work with line pressure. They ensure easy and smooth flow with minimum pressure losses thanks to excellent design of valve body and diaphragm. No wearable parts such as stem, bearing and seat exist in main valve body, valve life is much longer than other competitor valves. Only movable part of valve is the valve diaphragm. Armaş 500 series hydraulic control valves are designed so that it can be used in potable water force network, agricultural irrigation, filtration, industrial applications by even an unskilled personnel.

general features

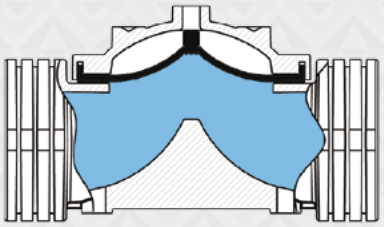
- Easy use and maintenance due to simple design
- Low cost
- Operation in wide pressure range
- Perfect modulation even in lower flow rates
- Anti-surge closing and opening with flexible diaphragm
- Full tightness thanks to reinforced diaphragm and inner spring
- Long life with Glass Reinforced Polyamide material
- Wide control application range by using different pilot valves
- Operation in both horizontal and vertical positions in application areas

operating principals

It is an automatic hydraulic control valve designed to make desired modulation in main valve network line as full hydraulically by means of line pressure without requiring different energy sources such as electric, pneumatic or mechanic energy.

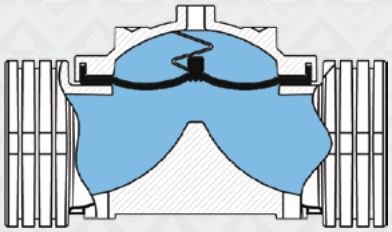
valve opening mode

When pilot valve located on main valve being in closed position is brought into relief position, pressurized water within control chamber on main valve diaphragm is released. When line pressure (P1) reaches to a value which will overcome spring force, water carries valve to fully open position by applying a hydraulic force to valve diaphragm from bottom.



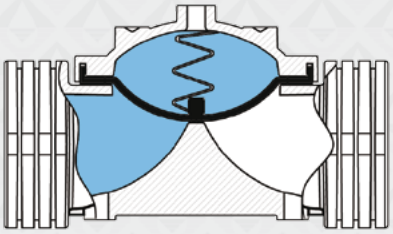
modulation mode

Pilot valves which are connected to main valve actuator ensure that main valve works in modulated mode. According to flow rate or pressure conditions, it ensures that main valve Works in modulation mode by controlling pressure of fluid within main valve actuator (control chamber).



valve closing mode

When the pilot valves on the main valve transfers the upstream water pressure to valve actuator (control chamber), water in the control chamber creates a hydraulic force on the valve diaphragm. This pressure force combined with extra force applied by inner spring, ensures that valve will be closed with full tightness.

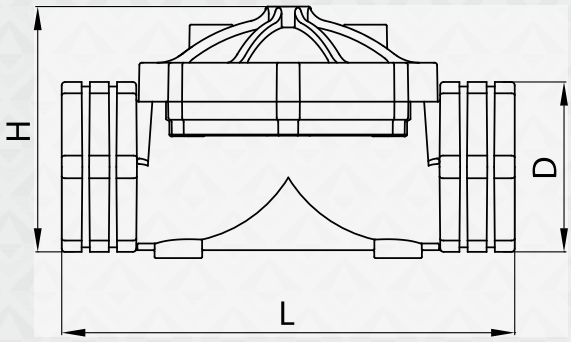


technical specifications

Pressure Range	Standard	0,7 - 10 bar (10 - 160 psi)
Connection	Threaded	BSPT-NPT
Hydraulic Connections	Standard	Reinforced Nylon (Air Brake) Hydraulic Pipe-SAE J 844
Actuator Type	Standard	Diaphragm Closing Type with Single Control Chamber and Diaphragm Actuator

available models

Model	55	
Connection	Threaded	
Material	Glass Reinforced Polyamide	
Body	Globe	
Maximum Working Pressure	10 bar	160 psi
Available Sizes	inch	mm
	1½	40
	2	50
	2½	65
	3	80



model 55

dimensions

DN		D		L		H	
inch	mm	inch	mm	inch	mm	inch	mm
1½"	40	2½"	62	7⅞"	200	4⅜"	110
2"	50	3"	75	7⅞"	200	4⅜"	110
2½"	65	3¾"	95	9⅞"	250	5⅜"	138
3"	80	4¼"	109	9⅞"	250	5⅜"	145

hydraulic performance

hydraulic performance chart

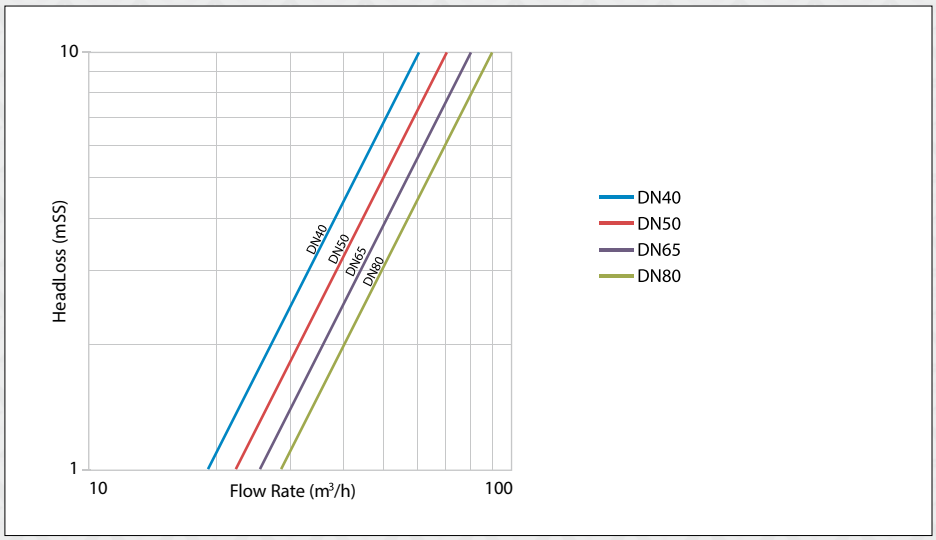
valve size	mm	40	50	65	80
	inch	1½"	2"	2½"	3"
Kv	m^3/h @ 1 bar	60	70	80	90
Cv	gpm @ 1 psi	70	85	95	105

Kv: Valve Flow Coefficient (fluid passing under 1 bar pressure difference in m^3/h @ 1 bar)
Cv: Valve Flow Coefficient (fluid passing under 1 bar pressure difference in gpm @ 1 bar)
Q : Flow Rate (m^3/h)
ΔP: Head Loss (bar)
G : Specific weight of water (1.0 for water)

$$Kv, (Cv) = Q.\sqrt{\frac{G}{\triangle P}}$$

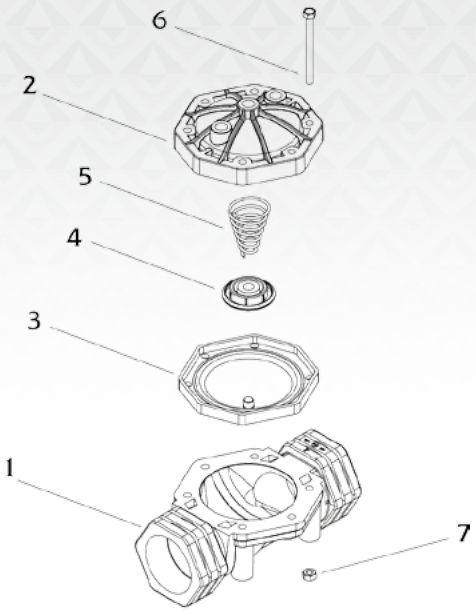
$$Cv = 1{,}155\ Kv$$

head loss chart



main parts

No	Part Name	Material
1	Body	Glass Reinforced Polyamide
2	Bonnet	Glass Reinforced Polyamide
3	Diaphragm	Natural Rubber
4	Spring Thrust Ring	Glass Reinforced Polyamide
5	Spring	SST302
6	Bolt	SST304
7	Nut	Brass



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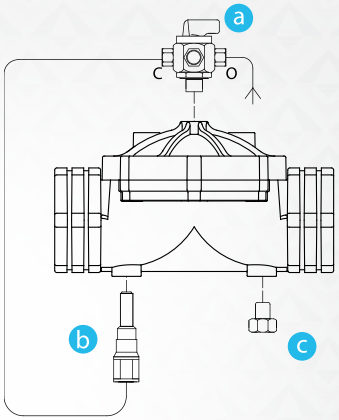
manual control valve | M



a 3- way selector valve
b In-line Finger Filter
c Plug

description

Armaş "M" model valve is the hydraulic control valve operated by line pressure and designed to ensure opening/closing process by means of a 3-way selector valve. Minimum opening pressure of valve is 0.7 bar. Thanks to its flexible diaphragm, it makes easy and fast control process in high pressure applications and is closed as fully tight without causing surge. It may be used in different applications by adding different pilot valves on its main body.

applications

Use **55M** for local operation of hydraulic valve by a manual command.
Use **55M** for water distribution and field.

standards

55M manual control valve with 3-way selector valve, polyethylene plastic tubing and nylon fittings.

options

Pressure Gauge

order information

Please submit following information to our sales department while ordering.

Maximum flow rate _____ m^3/h
Maximum network/line pressure _____ bar
Main line size _____ mm
Valve connection type _____

EL | solenoid control valve

description

Armaş "EL" model valve is the hydraulic control valve operated by line pressure and designed to ensure opening/closing process by means of built in 3-way solenoid pilot valve controlled remotely with electric signal. Electric signal for solenoid pilot valve is ensured by means of a control device, time relay, main switch and PLC control units etc. Opening/Closing process may be realized easily thanks to manual control on solenoid pilot valve. Depending on requirements. 24V AC 50Hz/60Hz or 12V DC, 9V Latch and 12V DC Latch normally open (N.O.) or normally closed (N.C.) solenoids coils may be used on main valve.

applications

Use **55EL** for remove operation of hydraulic valve by an electric command.
Use **55EL** for water distribution.

standards

55EL/B – 24V AC N.O. Solenoid, polyethylene plastic tubing system and nylon fittings
55EL/B-3W - 24V AC N.O. Solenoid, polyethylene plastic tubing system, nylon fittings and 3-way selector valve.

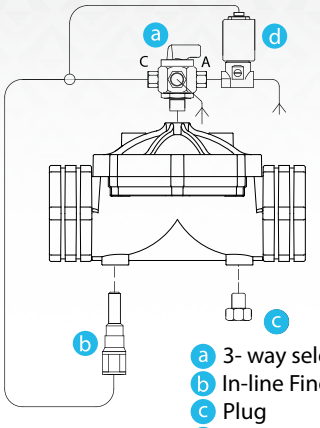
options

Pressure Gauge
9V DC Latch Solenoid
12V DC Latch Solenoid
N.C. Solenoid

order information

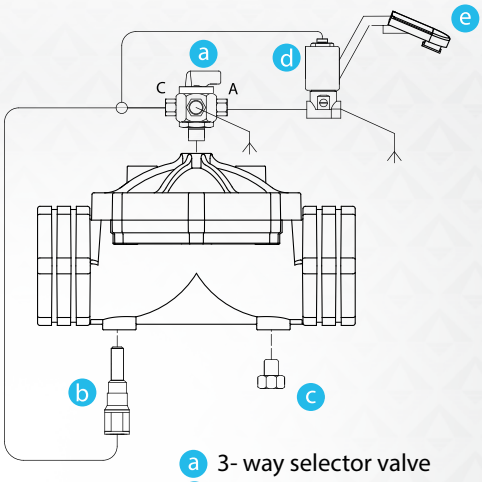
Please submit following information to our sales department while ordering.

Maximum flow rate _____ m^3/h
Maximum network/line pressure _____ bar
Main line size _____ mm
Valve connection type _____
Electric voltage value to be used _____ volt



a 3- way selector valve
b In-line Finger Filter
c Plug
d Solenoid Pilot Valve

Electric Control Valve + Control Device (1 Outlet) | EL/C



a 3- way selector valve
b In-line Finger Filter
c Plug
d Solenoid Pilot Valve
e Controller

description

Armaş "EL/C" model valve is the hydraulic control valve operated by line pressure and designed to ensure opening/closing process by means of built in solenoid pilot valve controlled remotely with electric signal at required time or required duration. Electric signal for solenoid pilot valve is ensured by means of a control device, time relay, main switch and PLC control units etc. Opening/Closing process may be realized easily thanks to manual control on solenoid pilot valve. Depending on requirements. The controller irrigates in cycles, during a window of time according to your needs.

applications

Use **55EL/C** for programmed irrigation.
Use **55EL/C** for water distribution.

standards

55EL/C – 9V DC Latch solenoid, Control Unit (1 Outlet), polyethylene plastic tubing system, nylon fittings and 3-way selector valve.

options

Pressure Gauge

order information

Please submit following information to our sales department while ordering.

Maximum flow rate _____ m^3/h
Maximum network/line pressure _____ bar
Main line size _____ mm
Valve connection type _____
Electric voltage value to be used _____ volt

PR | pressure reducing control valve

description

Armaş "PR" model pressure reducer control valve is the hydraulic control valve which reduces high upstream pressure value to desired lower pressure value by means of built-in pressure reducing pilot valves. Pressure reducer control valve controls downstream pressure value continuously and maintains it constant without being affected from flow rate and upstream pressure values. When no flow exists in the system, it closes itself automatically. When valve upstream pressure value, it is opened fully by itself. Valve may be used in vertical or horizontal positions in the system.

applications

Use **55PR** for irrigation, water distribution and filtration systems.
Smart designed **55PR** provides high corrosion resistance.

standards

55PR – 3-way plastic pressure reducing pilot, polytethylene plastic tubing system and nylon fittings
55PR-3W - 3-way plastic pressure reducing pilot, polytethylene plastic tubing system, nylon fittings and 3-way selector valve
Standard pressure adjustment from Factory: 2,5 bar.

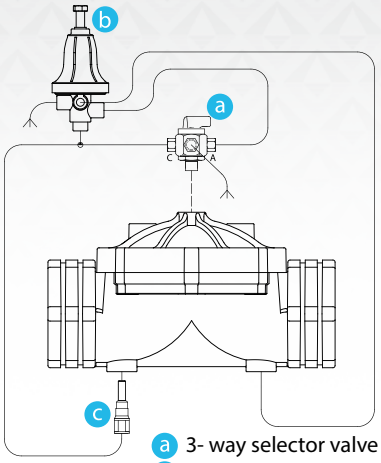
options

Pressure Gauge

order information

Please submit following information to our sales department while ordering.

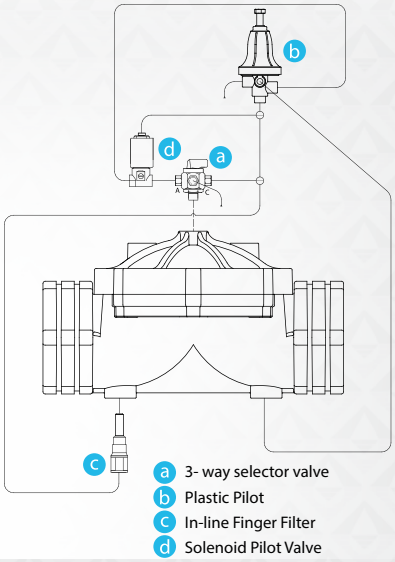
Maximum flow rate _____ m^3/h
Maximum network/line pressure _____ bar
Main line size _____ mm
Valve connection type _____
Maximum upstream pressure _____ bar
Minimum upstream pressure _____ bar
Desired downstream pressure _____ bar



a 3- way selector valve
b Plastic Pilot
c In-line Finger Filter

ARMAŞ

solenoid controlled pressure reducing valve | PREL



description

Armaş "PREL" model pressure reducing valve is the hydraulic control valve which reduces high upstream pressure value into desired lower pressure value. Control of main valve is achieved by means of built-in solenoid pilot valves. Electric signal for solenoid pilot valves is ensured by means of a control device, time relay, main switch and PLC control units etc. Automated control may be easily ensured by this way in application systems.

applications

Use **55PREL** for water distribution, where downstream pressure should be reduced the valve is the commanded to open.

standards

55PREL/B - 3-way plastic pressure reducing pilot, solenoid 24V AC N.O., polytethylene plastic tubing system and nylon fittings

55PREL/B-3W - 3-way plastic pressure reducing pilot, solenoid 24V AC N.O., polytethylene plastic tubing system, nylon fittings and 3-way selector valve

Standard pressure adjustment from Factory: 2,5 bar.

options

Pressure Gauge

order information

Please submit following information to our sales department while ordering.

Maximum flow rate _____ m^3/h
Maximum network/line pressure _____ bar
Main line size _____ mm
Valve connection type _____
Maximum upstream pressure _____ bar
Minimum upstream pressure _____ bar
Desired downstream pressure _____ bar
Electric voltage value to be used _____ volt

PRPS | pressure reducing and sustaining control valve

description

Armaş "PRPS" model pressure reducing/sustaining hydraulic control valve reduces valve downstream pressure to desired value by sustaining upstream pressure. Two pilot valves exist on valve. Pilot valve on upstream side is the pressure sustaining pilot valve and sustains upstream pressure. Other pilot valve is pressure reducing pilot valve and keeps downstream pressure constant by reducing it to desired value. Reducing/sustaining control valve pumps fluid downwards; it ensures that system works within normal values by regulating over flow and high pressure in pumping systems. It controls upstream and downstream pressure continuously and keeps them within constant values.

applications

Use **55PRPS** for protecting booster pumps and preserve set pressure downstream.

standards

55PRPS – 3-way plastic pressure reducing pilot, 3-way plastic pressure sustaining valve, polytethylene plastic tubing system, nylon fittings and 3-way selector valve

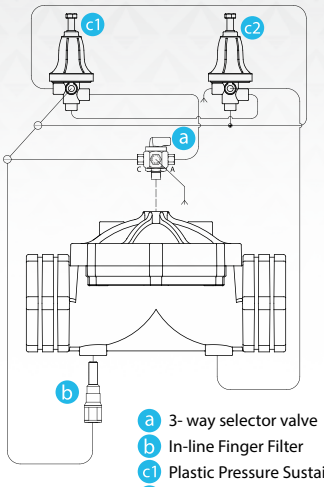
options

Pressure Gauge

order information

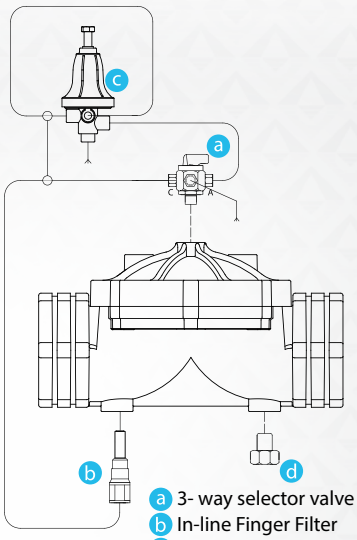
Please submit following information to our sales department while ordering.

Maximum flow rate _____ m^3/h
Maximum network/line pressure _____ bar
Main line size _____ mm
Valve connection type _____
Maximum upstream pressure _____ bar
Minimum upstream pressure _____ bar
Desired downstream pressure _____ bar
Desired upstream pressure _____ bar



a 3- way selector valve
b In-line Finger Filter
c1 Plastic Pressure Sustaining Pilot
c2 Plastic Pressure Reducing Pilot

quick pressure relief control valve | QR



a 3- way selector valve
b In-line Finger Filter
c Plastic Pilot
d Plug

description

Armaş "QR" model quick pressure relief valve is the safety control valve designed to protect system by releasing pressure surges in water network elevation lines to atmosphere quickly, which are caused by sudden changes in water speed due to pumps put into/out of service. When network pressure exceeds set point, valve opens by itself quickly and protects system by releasing over pressure. When line pressure decreases to normal level, it is closed slowly and automatically as fully tight without causing surge.

applications

Use **55QR** for avoiding an unwelcome high pressure.

standards

55QR – 3-way plastic pilot, polytethylene plastic tubing system and nylon fittings

options

Pressure Gauge

order information

Please submit following information to our sales department while ordering.

Maximum flow rate _____ m^3/h
Maximum network/line pressure _____ bar
Main line size _____ mm
Valve connection type _____
Maximum upstream pressure _____ bar
Desired upstream pressure _____ bar

PS | pressure sustaining
control valve

description

Armaş"PS" model pressure sustaining hydraulic control valve maintains valve upstream pressure value constant. Valve is opened when line pressure reaches the preset pressure level. It ensures that pump motor within pumping systems will start without load. It also prevents positive pressure waves caused by pump during start-up. Valve controls upstream pressure value continuously and keeps it at a constant value without being affected from changes in flow rate. When no flow exists, it closed by itself fully tight.

applications

Use **55PS** for maintaining a constant upstream pressure or avoid an unwelcome high pressure.

standards

55PS – 3-ways plastic pressure sustaining pilot, polytethylene plastic tubing system and nylon fittings
55PS-3W - 3-ways plastic pressure sustaining pilot, polytethylene plastic tubing system, nylon fittings and 3-way selector valve
Standard pressure adjustment from Factory: 2,5 bar.

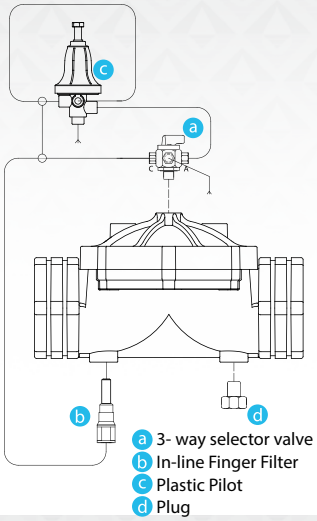
options

Pressure Gauge

order information

Please submit following information to our sales department while ordering.

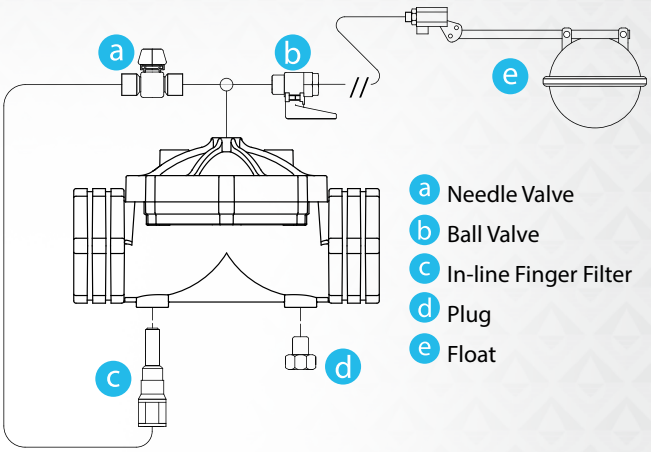
Maximum flow rate _____ m^3/h
Maximum network/line pressure _____ bar
Main line size _____ mm
Valve connection type _____
Desired upstream pressure _____ bar



a 3- way selector valve
b In-line Finger Filter
c Plastic Pilot
d Plug

ARMAŞ

float level control valve | FL



a Needle Valve
b Ball Valve
c In-line Finger Filter
d Plug
e Float

description

Armaş "FL" model float level control valve is the hydraulic control valve designed to control water level in reservoirs and tanks continuously. Main valve is controlled by 2-way modulating type float pilot valve or manually. Main valve mounted on upstream of a reservoir or tank is closed as fully sealed without causing surge when water level reaches to maximum level. Valve opening/closing speed may be adjusted. It may be used in the system by mounting in horizontal or vertical orientations.

applications

Use **55FL** for when the water level reduce to minimum level, main valve opens fully itself and provides the water level at maximum.

standards

55FL – Plastic float, needle valve, ball valve, polytethylene plastic tubing system and nylon fittings

options

Pressure Gauge

order information

Please submit following information to our sales department while ordering.

Maximum flow rate _____ m^3/h
Maximum network/line pressure _____ bar
Main line size _____ mm
Valve connection type _____

FLEL | electric float level control valve

description

Armaş "FLEL" model electrical float level control valve is the hydraulic control valve designed to control water level continuously by means of electrical float placed in reservoirs and tanks. Electrical float sends signal to solenoid coil on main valve when water level decreases below set level. Main valve is opened and ensures that tank or reservoir will be filled permanently. When water reaches maximum level, electrical float sends signal to solenoid coil again and main valve is closed as full sealed. Valve may be used in the system by mounting horizontal or vertical positions.

applications

Use **55FLEL** for when the water level reduce to minimum level, main valve opens fully itself and provides the water level at maximum.

standards

55FLEL – Electrically float level switch, 24V AC N.O. solenoid, needle valve, ball valve, polytethylene plastic tubing system and nylon fittings

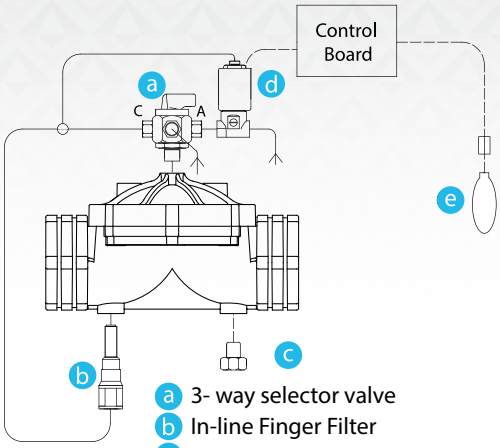
options

Pressure Gauge

order information

Please submit following information to our sales department while ordering.

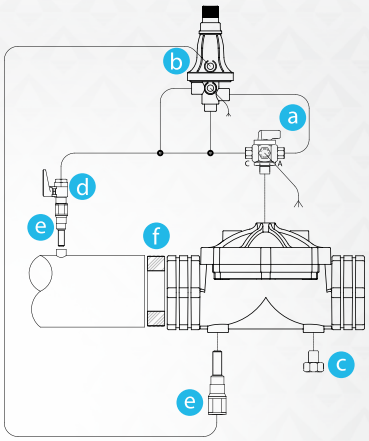
Maximum flow rate _____ m^3/h
Maximum network/line pressure _____ bar
Main line size _____ mm
Valve connection type _____
Electric voltage value to be used _____ volt



a 3- way selector valve
b In-line Finger Filter
c Plug
d Solenoid Pilot Valve
e Electric Float Switch

ARMAŞ

flow rate control valve | FR



a 3- way selector valve
b Plastic Pilot
c Plug
d Ball Valve
e In-line Finger Filter
f Orifice Plate

description

Armaş "FR" model flow rate control valve is designed to limit desired flow rate. The orifice on main valve upstream creates pressure difference and 3/way differential pressure set pilot mounted in control chamber of valve senses this pressure difference and ensures that main valve opens in desired flow rate. Valve thereby limits desired flow rate automatically and keeps it fixed. It eliminates over flow by preventing excessive flow during reverse washing in filtration systems.

applications

Use **55FR** for automatically limiting required flow rate without affecting inlet pressure.

standards

55FR – Plastic flow rate pilot, polytethylene plastic tubing system, nylon fittings and stainless steel orifice

options

Pressure Gauge

order information

Please submit following information to our sales department while ordering.

Maximum flow rate _____ m^3/h
Maximum network/line pressure _____ bar
Main line size _____ mm
Valve connection type _____
Maximum upstream pressure _____ bar
Desired flow rate _____ m3/h

PAV | plastic air valve

description

Armaş "PAV" model has been designed for an efficient discharge of large air volumes from small water network systems, filters, tanks, and other devices where trapped air may impair the system's operation. The valve is appropriate for:

- Expelling the air at high flow velocity during the initial filling of the systems
- Introducing air when the pipe drains, maintaining atmospheric pressures in the pipe, preventing collapse and cavitation damage to the conduits
- Relieving the entrained air from the water, while the network is pressurized

specifications

- The valve, with its unique Y-shaped duct, allows the discharge and the introduction of air. Its aerodynamic performance is superior to competitor valves of the same diameter.
- The aerodynamic design of the float provides air flow at a very high velocity.
- The valve design contains a very limited number of parts, allowing easy dismantling for maintenance.
- The float does not close before the water has reached the valve.

available models & sizes

- Automatic Air Valve : 1"- 2"
- Kinetic Air Valve : 1"- 2"
- Available Connections : Threaded (BSPT-NPT)


TÜRK STANDARDLARI ENSTİTÜSÜ

TSE-HYB

HİZMET YETERLİLİK BELGESİ

Belge No :42-HYB-421
İlk Verilliş Tarihi :09.05.2006
Son Geçerlilik Tarihi :09.05.2014
Firmanın Adı :ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş.
Firmanın Adresi :1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOKAK NO:23-
KONYA/TÜRKİYE
Hizmet Yeri Adresi :1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOKAK NO:21
KONYA/TÜRKİYE
Sicil No :5567-SEDLOKLU

Verilen Hizmetin Kapsamı:

TS 12044 (31.01.2012) 'YETKİLİ SERVİSLER - VİRANLAR İÇİN - KURALLAR STANDARDINA UYG
* ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş. YETKİLİ SERVİSİ (43630)
(ARBAŞ) (SORDİT) MARKALI

TS 12059 (15.04.2009) 'YETKİLİ SERVİSLER - SULAMA SİSTEMLERİ İÇİN - KURALLAR STANDA
HİZMET VEREN
* ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş. YETKİLİ SERVİSİ (43630)
(18.11.2009)
(AUTOFLUSH) (CORDTI) (ARBAŞ) MARKALI

TS 12059 (21.02.2012) 'YETKİLİ SERVİSLER - BİTKİ KORUMA EKİPMANLARI İÇİN - KURALLAR
UYGUN HİZMET VEREN
* ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş. YETKİLİ SERVİSİ (43630)
(11.09.2014)
(ARBAŞ) (SORDİT) MARKALI

16.03.2013

MEHMET ALİ GÖKSEL
KONYA ÜRÜNBELGELENDİRME MÜDÜRÜ

KONYA-KONYA-ORGANİZE SANAYİ BÖLGESİ ATABEY CAD. 42/2 SOKAK NO:2 Telefon: 0332 239 04 90 Fax


T.C.
TÜRK PATENT ENSTİTÜSÜ

MARKA TESCİL BELGESİ

Marka No : 2009 60285 - Ticaret

autoflush

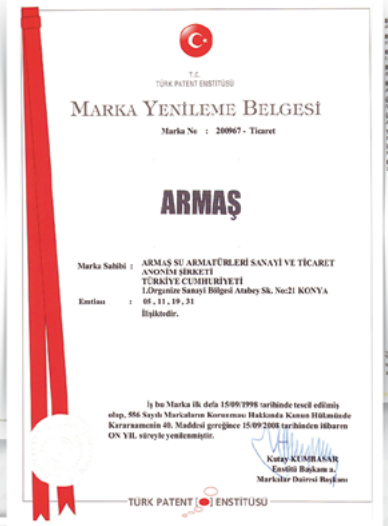
Marka Sahibi : ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET ANONİM ŞİRKETİ
TÜRKİYE CUMHURİYETİ
1.Organize Sanayi Bölgesi Atabey Sk. No:21 KONYA

Emtiası : 11
İlişiktedir.

Markaların Korunması Hakkında 556 Sayılı Kanun Hükmünde Kararnameye göre 12/11/2009 tarihinden itibaren ON YIL müddetle 13/10/2010 tarihinde tescil edilmiştir.

Mustafa DALKIRAN
Enstitü Başkanı a.
Markalar Dairesi Başkanı

TÜRK PATENT ENSTİTÜSÜ


T.C.
TÜRK PATENT ENSTİTÜSÜ

MARKA YENİLEME BELGESİ

Marka No : 200967 - Ticaret

ARMAŞ

Marka Sahibi : ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET ANONİM ŞİRKETİ
TÜRKİYE CUMHURİYETİ
1.Organize Sanayi Bölgesi Atabey Sk. No:21 KONYA

Emtiası : 08 , 11 , 19 , 31
İlişiktedir.

İş bu Marka ilk defa 15/09/1998 tarihinde tescil edilmiş olup, 556 Sayılı Maricaların Korunması Hakkında Kanun Hükmünde Kararnamenin 40. Maddesi gereğince 15/09/2008 tarihinden itibaren ON YIL süreyle yenilenmiştir.

Kutay KUMBASAR
Enstitü Başkanı a.
Markalar Dairesi Başkanı

TÜRK PATENT ENSTİTÜSÜ


TSEK
TÜRK STANDARDLARI ENSTİTÜSÜ
KRİTERE UYGUNLUK BELGESİ
TURKISH STANDARDS INSTITUTION
CERTIFICATE OF CONFORMANCE TO CRITERIA

Markanın Tanımı Description of the Mark
TSEK

BELGE NUMARASI 14.11.42/TSEK-481
BELGENİN İLK VERİLİŞ TARİHİ 17.04.2009
BELGENİN SON GEÇERLİLİK TARİHİ 17.04.2014
BELGE SAHİBİ KURULUŞUN ADI ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş.
BELGE SAHİBİ KURULUŞUN ADRESİ 1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOKAK NO:21 KONYA
ÜRETİM YERİ ADI ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş.
ÜRETİM YERİ ADRESİ 1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOKAK NO:21 KONYA


TSEK
TÜRK STANDARDLARI ENSTİTÜSÜ
KRİTERE UYGUNLUK BELGESİ
TURKISH STANDARDS INSTITUTION
CERTIFICATE OF CONFORMANCE TO CRITERIA

Markanın Tanımı Description of the Mark
TSEK

BELGE NUMARASI 14.11.42/TSEK-695
BELGENİN İLK VERİLİŞ TARİHİ 18.11.2009
BELGENİN SON GEÇERLİLİK TARİHİ 18.11.2014
BELGE SAHİBİ KURULUŞUN ADI ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş.
BELGE SAHİBİ KURULUŞUN ADRESİ 1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOKAK NO:21 KONYA
ÜRETİM YERİ ADI ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş.
ÜRETİM YERİ ADRESİ 1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOKAK NO:21 KONYA
TESCİLLİ TİCARİ MARKASI ARMAŞ
İLGİLİ BELGELENDİRME KRİTERİ DBM-00-BK-030 / Erken Seçilmemiş Bileşenler için / 24.09.2010
BELGE KAPSAMI
-HİDROSİKLON-ELEK (MESH) TİPİ-DİSK TİPİ KUM FİLTRELERİ.


TSEK
TÜRK STANDARDLARI ENSTİTÜSÜ
KRİTERE UYGUNLUK BELGESİ
TURKISH STANDARDS INSTITUTIC
CERTIFICATE OF CONFORMANCE TO CRITI

Markanın Tanımı Description of the Mark
TSEK

BELGE NUMARASI 14.11.42/TSEK-420
BELGENİN İLK VERİLİŞ TARİHİ 25.03.2004
BELGENİN SON GEÇERLİLİK TARİHİ 25.03.2014
BELGE SAHİBİ KURULUŞUN ADI ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş.
BELGE SAHİBİ KURULUŞUN ADRESİ 1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOKAK NO:21 KONYA
ÜRETİM YERİ ADI ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş.
ÜRETİM YERİ ADRESİ 1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOKAK NO:21 KONYA
TESCİLLİ TİCARİ MARKASI ARMAŞ
İLGİLİ BELGELENDİRME KRİTERİ ÜBM-04-BK-020 24.09.2010
BELGE KAPSAMI
-AGİRİZEL VANA, ÖZE FLANŞLI TAM GEÇİŞLİ LAMEL ÇIRAFITLI DÖKME DEMİR PN 6 DN 40 (DAHİL)DEN 100 (DAHİL)E KADAR. (25.03.2004)

04/2013

FATİH SADOĞLU
KONYA ÜRÜN BELGELENDİRME MÜDÜRÜ V.


TÜRK STANDARDLARI ENSTİTÜSÜ
TÜRK STANDARDLARINA UYGUNLUK BELGESİ
TURKISH STANDARDS INSTITUT
CERTIFICATE OF CONFORMITY TO TURKISH STAND

Markanın Tanımı Description of the Mark
TSE

BELGE NUMARASI 14.11.42/TSE-496
BELGENİN İLK VERİLİŞ TARİHİ 09.08.2007
BELGENİN SON GEÇERLİLİK TARİHİ 09.08.2014
BELGE SAHİBİ KURULUŞUN ADI ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş.
BELGE SAHİBİ KURULUŞUN ADRESİ 1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOKAK NO:21 KONYA/TÜRKİYE
ÜRETİM YERİ ADI ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş.
ÜRETİM YERİ ADRESİ 1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOKAK NO:21 KONYA/TÜRKİYE
İPTAL EDİLEN BELGE NUMARASI (Varsa) /INDICATION OF SUPERSEDED LICENCE (if any)
TESCİLLİ TİCARİ MARKASI ARMAŞ
İLGİLİ TÜRK STANDARDI TS EN 1171 / Endüstriyel vanalar - Bürgülü vanalar - Dökme dem
BELGE KAPSAMI
ENDÜSTRİYEL VANALAR-BÜRGÜLÜ VANALAR-DÖKME DEMİRDEN
BÜRGÜLÜ VANALAR
- PN6, PN 10, PN 16, DN 40 (Dahil)'dan DN 400 (DAHİL)'e Kadar


TÜRK STANDARDLARI ENSTİTÜSÜ
TÜRK STANDARDLARINA UYGUNLUK BELGESİ
TURKISH STANDARDS INSTITUTION
CERTIFICATE OF CONFORMITY TO TURKISH STANDARDS

Markanın Tanımı Description of the Mark
TSE

BELGE NUMARASI 14.11.42/TSE-1015
BELGENİN İLK VERİLİŞ TARİHİ 18.11.2009
BELGENİN SON GEÇERLİLİK TARİHİ 18.11.2014
BELGE SAHİBİ KURULUŞUN ADI ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş.
BELGE SAHİBİ KURULUŞUN ADRESİ 1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOKAK NO:21 KONYA/TÜRKİYE
ÜRETİM YERİ ADI ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş.
ÜRETİM YERİ ADRESİ 1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOKAK NO:21 KONYA/TÜRKİYE
İPTAL EDİLEN BELGE NUMARASI (Varsa) /INDICATION OF SUPERSEDED LICENCE (if any)
TESCİLLİ TİCARİ MARKASI ARMAŞ
İLGİLİ TÜRK STANDARDI TS 737 / Su Filtreleri (Kum Filtreler) / 25.04.1969
BELGE KAPSAMI
SU FİLTRELERİ (KUM FİLTRELERİ)
-TERS AKIMLA YIKANABİLEN, KAPALI DİK VE KAPALI YATIK BİR HÜCRELİ PARALEL BAĞLI, SERİ BAĞLI SU FİLTRELERİ

3a/09.2013


TÜRK STANDARDLARI ENSTİTÜSÜ
TÜRK STANDARDLARINA UYGUNLUK BELGESİ
TURKISH STANDARDS INSTITUTION
CERTIFICATE OF CONFORMITY TO TURKISH STANDARDS

Markanın Tanımı Description of the Mark
TSE

BELGE NUMARASI 14.11.42/TSE-1277
BELGENİN İLK VERİLİŞ TARİHİ 16.12.2011
BELGENİN SON GEÇERLİLİK TARİHİ 16.12.2013
BELGE SAHİBİ KURULUŞUN ADI ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş.
BELGE SAHİBİ KURULUŞUN ADRESİ 1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOKAK NO:21 KONYA
ÜRETİM YERİ ADI ARMAŞ SU ARMATÜRLERİ SANAYİ VE TİCARET A.Ş.
ÜRETİM YERİ ADRESİ 1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOKAK NO:21 KONYA
TESCİLLİ TİCARİ MARKASI ARMAŞ
İLGİLİ TÜRK STANDARDI TS EN 14384 / 10.03.2007
BELGE KAPSAMI
SU BAĞITMA SEMKESİNİNE TİSES EDİLEN, DN 80 VE DN 100 ARASI BOYUTLARINDA, TANLIYE SISTEMİ BULUNAN, PN 10, PN 16 ARASI BASINÇLI DÜŞEY VE YATAY FLANŞLI, ULUSAL ÖLÇEKLERLERE UYGUN BİR ŞEKİLDE YAPILMIŞ, AMPRALI VANA (YIĞMALI VEYA BURGÜLÜ VANA TİPİNDE, YER ÜSTÜ YANGIN HİDRANTLARI.

23/12/2012

MEHMET ALİ GÖKSEL
KONYA ÜRÜN BELGELENDİRME MÜDÜRÜ


15473

KALİTE YÖNETİM SİSTEMİ BELGESİ
QUALITY MANAGEMENT SYSTEM CERTIFICATE

Partner of IQNet

TÜRK STANDARDLARI ENSTİTÜSÜ
bu belge ile

ARMAŞ SU ARMATÜRLERİ SAN. VE TİC. A.Ş.
1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOK. NO:21
KONYA - TÜRKİYE

K - Q
TSE-ISO-EN
9000

TÜRK STANDARDLARI ENSTİTÜSÜ
TURKISH STANDARDS INSTITUTION

TURKISH STANDARDS INSTITUTION
hereby certifies that the organization

ARMAŞ SU ARMATÜRLERİ SAN. VE TİC. A.Ş.
1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOK. NO:21
KONYA/TÜRKİYE

has a QUALITY MANAGEMENT SYSTEM which fulfills the requirements of the TS EN ISO 9001:2008

Scope of the certificate is given in annex

Belge No/ Certificate No
KY-1874-03/KG-0199-K

Belge Tarihi / Date of Certificate
25.12.2012


01532

TSE
İŞ SAĞLIĞI ve GÜVENLİĞİ YÖNETİM SİSTEMİ BELGESİ
OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT SYSTEM CERTIFICATE
EK / ANNEX

Partner of IQNet

Belge No / Certificate No: KY-397-1/HY

Belge Tarihi / Date of Certificate: 02/01/2013

Belgeli Kuruluş Adı, Adresi
Name and Address of the certified organization

ARMAŞ SU ARMATÜRLERİ SAN. VE TİC. A.Ş.
1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOK. NO:21
KONYA / TÜRKİYE

TSE
İSG-OHSAS
TS 18001

Belge Kapsamı:
TS 18001:2008

Scope of the Certificate:
TS 18001:2008

DESIGN AND PRODUCTION OF

- SÜRGÜLÜ VANALAR
- YANGIN HİDRANTLARI
- SULAMA HİDRANTLARI
- VANTUZLAR
- ÇEK VALFLER
- PİSLİK TUTUCULAR
- FLATÖRLÜ VANALAR
- KÜRESEL VANALAR
- KELEBEK VANALAR
- HİDROLİK KONTROL VANALARI
- MANUEL VE OTOMATİK FİLTRELER
- TARIMSAL AMAÇLI KONTROL

- GATE VALVES
- FIRE HYDRANTS
- IRRIGATION HYDRANTS
- AIR RELEASE VALVES
- CHECK VALVES
- STRAINERS
- FLOAT VALVES

TASARIM VE ÜRETİM


0920

ÇEVRE YÖNETİM SİSTEMİ BELGESİ
ENVIRONMENTAL MANAGEMENT SYSTEM CERTIFICATE

Partner of IQNet

TÜRK STANDARDLARI ENSTİTÜSÜ
bu belge ile

C-E
TSE-ISO-EN
14000

TÜRK STANDARDLARI ENSTİTÜSÜ
TURKISH STANDARDS INSTITUTION

TURKISH STANDARDS INSTITUTION
hereby certifies that the organization

has an ENVIRONMENTAL MANAGEMENT SYSTEM which fulfills the requirements of the TS EN ISO 14001:2004

Scope of the certificate is given in annex

Belge No /Certificate No
Cr-42007

Belge Tarihi / Date of Certificate


15818

KALİTE YÖNETİM SİSTEMİ BELGESİ
QUALITY MANAGEMENT SYSTEM CERTIFICATE
EK / ANNEX

Partner of IQNet

Belge No / Certificate No: KY-1874-03/KG-0199-K

Belge Tarihi / Date of Certificate: 25/12/2012

Belgeli Kuruluş Adı, Adresi
Name and Address of the certified organization

ARMAŞ SU ARMATÜRLERİ SAN. VE TİC. A.Ş.
1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOK. NO:21
KONYA / TÜRKİYE

K - Q
TSE-ISO-EN
9000

Belge Kapsamı:
TS EN ISO 9001:2008
- SÜRGÜLÜ VANALAR
- YANGIN HİDRANTLARI
- SULAMA HİDRANTLARI
- VANTUZLAR
- ÇEK VALFLER
- PİSLİK TUTUCULAR
- FLATÖRLÜ VANALAR
- KÜRESEL VANALAR
- KELEBEK VANALAR
- HİDROLİK KONTROL VANALARI
- MANUEL VE OTOMATİK FİLTRELER
- TARIMSAL AMAÇLI KONTROL

Scope of the Certificate:
TS EN ISO 9001:2008
DESIGN AND PRODUCTION OF

- GATE VALVES
- FIRE HYDRANTS
- IRRIGATION HYDRANTS
- AIR RELEASE VALVES
- CHECK VALVES
- STRAINERS
- FLOAT VALVES

TASARIM VE ÜRETİM


01582

TSE
İŞ SAĞLIĞI ve GÜVENLİĞİ YÖNETİM SİSTEMİ BELGESİ
OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT SYSTEM CERTIFICATE

Partner of IQNet

TÜRK STANDARDLARI ENSTİTÜSÜ
bu belge ile

ARMAŞ SU ARMATÜRLERİ SAN. VE TİC. A.Ş.
1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOK. NO:21
KONYA/TÜRKİYE

TSE
İSG-OHSAS
TS 18001

Belge kapsamı Ek'te verilmiştir

TÜRK STANDARDLARI ENSTİTÜSÜ
TURKISH STANDARDS INSTITUTION

TURKISH STANDARDS INSTITUTION
hereby certifies that the organization

ARMAŞ SU ARMATÜRLERİ SAN. VE TİC. A.Ş.
1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOK. NO:21
KONYA/TÜRKİYE

has an OCCUPATIONAL HEALTH and SAFETY MANAGEMENT SYSTEM which fulfills the requirements of the TS 18001:2008

Scope of the certificate is given in annex

Belge No /Certificate No
KY-397-1/HY

Belge Tarihi / Date of Certificate
02.01.2013

Geçerlilik Tarihi / Valid Until
02.01.2016

Revizyon Tarihi / Date of Revision
02.01.2013

Sistem Belgelendirme ve Komiteler Müdürü
System Certification and Committees Director

Sistem Belgelendirme Merkezi Başkanı
Head of System Certification Center


0913

ÇEVRE YÖNETİM SİSTEMİ BELGESİ
ENVIRONMENTAL MANAGEMENT SYSTEM CERTIFICATE
EK / ANNEX

Partner of IQNet

Belge No / Certificate No: ÇY-413-H

Belge Tarihi / Date of Certificate: 17/01/2011

Belgeli Kuruluş Adı, Adresi
Name and Address of the certified organization

ARMAŞ SU ARMATÜRLERİ SAN. VE TİC. A.Ş.
1.ORGANİZE SANAYİ BÖLGESİ ATABEY SOK. NO:21
KONYA - TÜRKİYE

C-E
TSE-ISO-EN
14000

Belge Kapsamı:
TS EN ISO 14001:2004
- SÜRGÜLÜ VANALAR
- YANGIN HİDRANTLARI
- SULAMA HİDRANTLARI
- ÇEK VALFLER
- PİSLİK TUTUCULAR
- FLATÖRLÜ VANALAR
- KÜRESEL VANALAR
- KELEBEK VANALAR
- HİDROLİK KONTROL VANALARI
- MANUEL VE OTOMATİK FİLTRELER
- TARIMSAL AMAÇLI KONTROL

Scope of the Certificate:
TS EN ISO 14001:2004
DESIGN AND PRODUCTION OF

- GATE VALVES
- FIRE HYDRANTS
- IRRIGATION HYDRANTS
- AIR RELEASE VALVES
- CHECK VALVES
- STRAINERS
- FLOAT VALVES
- BALL VALVES
- BUTTERFLY VALVES
- DIAPHRAGM VALVES
- HYDRAULIC CONTROL VALVES
- MANUAL AND AUTOMATIC FILTERS
- CONTROL DEVICES FOR AGRICULTURAL PURPOSES

TASARIM VE ÜRETİM

Smart Solutions For Water

armas.com.tr

armas.com.tr

ARMAŞ
Valve & Filtration

1. Organize Sanayi Bölgesi Atabey Sokak No:11/A 42300 Selçuklu / KONYA / TURKEY
T. +90 332 251 74 15 (Pbx) **F.** +90 332 251 74 17
M. info@armas.com.tr